Read the operator’s manual entirely. When you see this symbol, the subsequent instructions and warnings are serious - follow without exception. Your life and the lives of others depend on it!

Illustrations may show optional equipment not supplied with standard unit.
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Printed in the United States of America
Important Safety Information

Look for Safety Symbol
The SAFETY ALERT SYMBOL indicates there is a potential hazard to personal safety involved and extra safety precaution must be taken. When you see this symbol, be alert and carefully read the message that follows it. In addition to design and configuration of equipment, hazard control and accident prevention are dependent upon the awareness, concern, prudence and proper training of personnel involved in the operation, transport, maintenance and storage of equipment.

Be Aware of Signal Words
Signal words designate a degree or level of hazard seriousness.

DANGER indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. This signal word is limited to the most extreme situations, typically for machine components that, for functional purposes, cannot be guarded.

WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.

CAUTION indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

Use Adequate Lifting Means
The frame sections and gangs of this machine are extremely heavy. If using multiple lifters, make sure each is rated for at least its share of the load.

Prepare for Emergencies
▲ Be prepared if a fire starts
▲ Keep a first aid kit and fire extinguisher handy.
▲ Keep emergency numbers for doctor, ambulance, hospital and fire department near phone.
Be Familiar with Safety Decals

▲ Read and understand the “Safety Decals” section of the Operators Manual.
▲ Read all instructions noted on the decals.
▲ Keep decals clean. Replace damaged, faded and illegible decals.

Wear Protective Equipment

▲ Wear protective clothing and equipment.
▲ Wear clothing and equipment appropriate for the job. Avoid loose-fitting clothing.
▲ Because prolonged exposure to loud noise can cause hearing impairment or hearing loss, wear suitable hearing protection such as earmuffs or earplugs.
▲ Because operating equipment safely requires your full attention, avoid wearing entertainment headphones while operating machinery.

Avoid High Pressure Fluids

Escaping fluid under pressure can penetrate the skin, causing serious injury.

▲ Avoid the hazard by relieving pressure before disconnecting hydraulic lines.
▲ Use a piece of paper or cardboard, NOT BODY PARTS, to check for suspected leaks.
▲ Wear protective gloves and safety glasses or goggles when working with hydraulic systems.
▲ If an accident occurs, seek immediate medical assistance from a physician familiar with this type of injury.

Use Safety Lights and Devices

Slow-moving tractors and towed implements can create a hazard when driven on public roads. They are difficult to see, especially at night.

▲ Use flashing warning lights and turn signals whenever driving on public roads.

Use lights and devices provided with implement.

Keep Riders Off Machinery

Riders obstruct the operator’s view. Riders could be struck by foreign objects or thrown from the machine.

▲ Never allow children to operate equipment.
▲ Keep all bystanders away from machine during operation.

Shutdown and Storage

▲ Lower implement, put tractor in park, turn off engine, and remove the key.
▲ Secure Turbo Max using blocks and supports provided.
▲ Detach and store Turbo Max in an area where children normally do not play.
Tire Safety

Tire changing can be dangerous and should be performed by trained personnel using correct tools and equipment.

▲ When inflating tires, use a clip-on chuck and extension hose long enough for you to stand to one side—not in front of or over tire assembly. Use a safety cage if available.

▲ When removing and installing wheels, use wheel-handling equipment adequate for weight involved.

Safety At All Times

Thoroughly read and understand the instructions in this manual before operation. Read all instructions noted on the safety decals.

▲ Be familiar with all machine functions.
▲ Operate machinery from the driver’s seat only.
▲ Do not leave machine unattended with tractor engine running.
▲ Do not stand between the tractor and machine during hitching.
▲ Keep hands, feet and clothing away from power-driven parts.
▲ Wear snug-fitting clothing to avoid entanglement with moving parts.
▲ Watch out for wires, trees, etc., when folding and raising machine. Make sure all persons are clear of working area.
Introduction

The Turbo Max has been designed with care and built by skilled workers using quality materials. Proper setup, maintenance, and safe operating practices will help the customer get years of satisfactory use from the machine.

Description of Unit

The 4800TM Turbo Max is a three or five section “vertical” tillage tool. Working width of 48 feet. The implement is designed to cut and size residue, till soil for faster seedbed warming, break up soil crust on hard dried fields while eliminating compaction layers. The front and rear gangs may be adjusted from 0-6 degree angle, depending on the aggressiveness desired. Various finishing attachments are also available to further smooth, redistribute residue, kill weeds, and break clods.

Models Covered

4800TM  48’ (7.5in) spacing

Document Family

586-632Q-ENG  Assembly Manual
586-632Q  Pre-Delivery Manual (this document)
586-632M  Operator Manual
586-632P  Parts Manual

Tools Required

• Basic Hand Tools
• Torque Wrench
• Fork Truck, Overhead Hoist or Loader

Pre-assembly Checklist

☑ Before assembling, read and understand “Important Safety Information” in front part of this manual.
☑ Have at least two people on hand while assembling.
☑ Make sure area is level and free of obstructions (preferably an open concrete area).
☑ Have all major components
☑ Have all fasteners and pins shipped with machine.
Using This Manual

This manual was written to help you assemble and prepare the new machine for the customer. The manual includes instructions for assembly and setup. Read this manual and follow the recommendations for safe, efficient and proper assembly and setup.

An operator’s and parts manual is also provided with the new machine. Read and understand “Important Safety Information” and “Operating Instructions” in the operator’s manual before assembling the machine. Refer to the parts manual for proper part’s identification. As a reference, keep the operator’s and part's manual on hand while assembling.

The information in this manual is current at printing. Some parts may change to assure top performance.

Definitions

The following terms are used throughout this manual.

**NOTICE**

A crucial point of information related to the preceding topic. Read and follow the directions to remain safe, avoid serious damage to equipment and ensure desired field results.

Useful information related to the preceding topic.

Right-hand and left-hand as used in this manual are determined by facing the direction the machine will travel while in use unless otherwise stated. An orientation rose in some line art illustrations shows the directions of: Up, Back, Left, Down, Front, Right.
Shipping
The Turbo Max will be shipped partially pre-assembled.
Refer to Figure 3

- The center frames will be shipped partially pre-assembled. The wings will be shipped un-attached, stacked together.
- The front gangs will be fully assembled but not assembled to machine.
Refer to Figure 4

- The attachment frames (if equipped) will be stacked on pallets and banded together.
- Finishing attachments (if equipped), will be will be shipped with mounted brackets assembled, reel assemblies assembled and all bolts will be in a box.
- Remove unit from shipping stands (if equipped), after machine is lowered to ground and carefully un-band all components.
- The shipping stands do not need to be returned to Great Plains.

Unloading
Be sure the truck is on level ground, preferably concrete.

⚠️ CAUTION ⚠️

Centering components:
Be sure and center fork truck or chains (overhead hoist) on components so they won’t slide and cause injury.

Unload Smaller Items First
Unloading the Turbo Max is a potentially dangerous operation.

1. Reduce risk and complications by first unloading
2. the gangs and finishing attachments
3. the misc. boxes
4. Place these components well out of the maneuvering area needed for unloading the Turbo Max.
5. the Turbo Max (described in the next section)
Unload Turbo Max

6. The center brace bar, front trusses and hitch assembly may be attached to center section on trailer. If heavy fork lift is not available to unload machine, See “Assembly” on page 8 to install components needed to pull off side of trailer.

7. If heavy fork lift or two fork lifts are available the machine may be lifted off the truck before assembling rest of machine. Double-check that all chains and tie-down straps have been released and stowed.

8. Set parking brake on tractor and trailer.
9. Slowly lift the Turbo Max off trailer bed using two fork lifts.
10. Stop lifting about 12” above the bed.
11. Have the truck driver slowly pull the trailer straight out from under the Turbo Max.
12. Making sure to keep level from front to back and side to side, slowly lower the Turbo Max.
13. Slowly lower Turbo Max until it is resting on the coulter gangs.

Unpacking Boxes

- Position boxes in area that you can maneuver components up to machine to assembly.

14. Carefully remove banding from boxes.
15. Carefully remove banding from brace bars and finishing reels.
16. Locate and identify all components before assembling.

Further Assistance

Great Plains Manufacturing, Inc. wants you to be satisfied with your new Turbo Max. If for any reason you do not understand any part of this manual or are otherwise dissatisfied with the product, please contact:

Great Plains Service Department
1525 E. North St.
PO Box 5060
Salina, KS 67402-5060

Or go to www.greatplainsag.com and follow the contact information at the bottom of your screen for our service department.
Assembly

Center Brace Bar

Refer to Figure 5

The center brace bar, front trusses, level bar and hitch may need to be installed on truck so machine may be pulled off side of truck. The bolt kit needed for assembling these items will be shipped in a bag tied to front of center frame. The center will be shipped partially pre-assembled. See “Parts Manual” for part numbers and description of parts.

17. Align holes in plates of the center brace bar 1 with holes on front of center frame 2, secure with 3/4 x 2 hex bolts 3, 3/4 lock washers and 3/4 nuts.

18. Both outside plates (bottom holes only, 4 total) will require 3/4 x 7 hex bolts 4, 3/4 lock washers and 3/4 nuts.


Valve Brackets & Valves

Refer to Figure 6

The valves and brackets should be installed in the correct locations on your machine. If for some reason they are not follow the steps below to install.

20. Use 5/16 x 4 1/2 Gr. 5 hex bolt 3, 5/16 lock nuts and washers to secure the bypass valve 1 to the by pass valve bracket 2.

21. The bypass valve bracket 2 is attached to the center frame using 3/8 x 11/4 hex bolts 4, 3/8 lock washers and hex nuts.

22. The lock valve 5 is attached to a mounting plate that is welded to the frame. Use 1/4 x 2 Gr. 5 hex bolts 6 to secure to the frame.

23. Be sure hoses are routed as shown in, See “Valve Brackets & Hoses” on page 9.

Bolts may be tightened to specs, See “Torque Values Chart” on page 30.
Valve Brackets & Hoses

Refer to Figure 7

The hoses will be shipped hooked up to valves, cylinders and bulkhead fittings. The front valves and hoses (that will need connected from each section to the bulkhead fittings) will be rolled up and tied to the specific frame section. The bypass 1 and lock valves 2 will be mounted in proper locations as shown. The hoses will be routed underneath or around the weight kits so that they may be installed or removed without taking hoses or valves loose. The hoses will be secured to the frames using hose holders and clips. If any of the hoses are not already secured to the frame route the hoses along the path with the hose holders to the bulkhead brackets and fittings. See “Appendix - Reference Information” on page 30, Hydraulic Layouts for hose routes.

Figure 7
Valve Brackets & Hoses
Center Level Bar & Fold Bracket

Refer to Figure 8

24. Align the front ① and rear fold brackets ② with the plates on the center frame and use 3/4 x 2 Gr. 5 ③ hex bolts, 3/4 lock washers and nuts to secure.

25. Attach level bar ④ with 1 x 9 1/2 pin ⑤. Align hole in pin and holes in collars on outside of torque tube ears, install 3 3/8 x 2 1/4 Gr. 8 hex bolts ⑥ and 3/8 nylock lock nuts.

26. Attach front plate of level bar ④ with rear plate of h-bracket spring assembly ⑦ with 3/4 x 2 1/2 Gr. 8 hex bolts ⑧, 3/4 lock washers and 3/4 nuts.

27. Align bottom holes on h-bracket spring assembly ⑦ with ears on front of center brace bar, secure with 1 x 3 1/4 usable pins ⑨, 1.5 x 1.0 x.075 machine washers ⑩ and 3/16 x 2 cotter pin.

28. Attach center wing stops ⑪ to center brace bar plates with 5/8 x 1 1/2 hex bolts ⑫, 5/8 lock washers and 5/8 nuts.

29. Attach the base end of the four fold cylinders ⑬ to the fold brackets with the 1 x 3 1/8 pins ⑭, 1.5 x 1.00 x.075 machine washer ⑮ and 3/16 x 2 cotter pin.

30. Do not hook up rod end of fold cylinders ⑯ until system is purged of air. See “Purging Hydraulic System” on page 19.

31. Bolts may be tightened to specs, See “Torque Values Chart” on page 30.
Figure 8
Center Fold & H-Bracket
Hitch Assembly

Refer to Figure 9

32. Remove the 1 1/4 x 8 Gr. 8 bolts ② from the rear of hitch assembly ①. Bolt the hitch assembly ① to center frame with the 1 1/4 x 8 Gr. 8 bolts ②, 1 1/4 flat washer ③ (one side of uniball to take up space) and 1 1/4 top lock nuts. Ti

33. Tighten bolts snug, do not torque, as the hitch must pivot freely.

34. Install jack ④ on front outside of hitch to support the front of hitch ① for the rest of assembly.

35. Remove 1 1/4 x 8 1/2 Gr. 8 special thread bolt ⑤ from front short level bar tube ⑥. Align holes in rear of level bar tube ⑥ and center hole of h-bracket ⑦. Install the 1 1/4 x 8 1/2 Gr. 8 special thread bolt ⑤ from the left side and secure with 1 1/4 top lock nut.

36. Bolt the spring hose holder ⑧ to welded nut on front of hitch with 1 1/2 x 1 Gr. 5 bolt ⑨, 1 1/2 flat washer and 1 1/2 lock washer.

37. The front of the level turnbuckle ⑩ may need attached to ears on hitch assembly ① with 1 x 6 hex bolt ⑪ and 1 top lock nut.

38. Bolts may be tightened to specs, See “Torque Values Chart” on page 30.

Hose Routing Hitch

Refer to Figure 10

If hoses are not already routed on the hitch follow the steps below.

39. Route hydraulic hoses ① from valves ②, on center brace bar, under manual pak bracket ③, under front of hitch turnbuckle ④ along all hose clamp blocks and through spring hose holder loop ⑤ to front of hitch ⑥ as shown. Secure hoses with hose clamps ⑦, 5/16 hex bolts and 5/16 lock washers.

40. The light Harness will need routed with hydraulic hoses along hitch. Be sure all bolts are tight.

41. If your machine is equipped with the hydraulic leveling option you will have 2 more hoses that will be routed thru the hose loop and secured in the hose holders, these hoses will be connected to the cylinder on the hitch.
Inside Wing, Brace Bar & Fold

Refer to Figure 11

42. Attach wing brace ① to front of wing frame assemblies ③ with \( \frac{3}{16} \times 2 \) hex bolts ② and \( \frac{3}{16} \times 7 \) hex bolts ③ (inside plates, bottom holes) and, \( \frac{3}{16} \) lock washers and \( \frac{3}{16} \) nuts.

43. Attach wing frame assemblies ④ to center frame ⑤ with the wing hinge pins ⑥, \( 1\frac{1}{16} \) flat washers ⑦ (rear side of wing hinge tubes only, do not use on wing brace bar) and 1 lock nuts.

44. Attach front ⑧ and rear ⑨ wing stops to wing frame assembly ④ using \( \frac{5}{8} \times 3\frac{1}{32} \times \frac{5}{16} \) u-bolt ⑩, \( \frac{5}{8} \) lock washers and \( \frac{5}{8} \) nuts.

45. Attach wing auto lock ⑪ to the front wing stop ⑩ using \( \frac{3}{16} \times \frac{5}{16} \) Gr. 5 hex bolt ⑫, \( \frac{3}{16} \) flat washer and \( \frac{3}{16} \) top lock.

46. Install the inside wing fold bracket ⑬, on to the wing assembly using ⑭ 1\( \frac{1}{4} \) hinge pin ⑯, 1.88 x 1.25 x 10GA washer ⑰, and 1\( \frac{1}{4} \) snap ring.

47. Attach base end of fold cylinders ⑱ to wing frame assembly ④ with ⑲ 1 \( \frac{3}{8} \) pins ⑳, 1.5 x 1.00 x.075 machine washer ⑳ and 3\( \frac{1}{16} \) x 2 cotter pin.

48. Do not hook up rod end of fold cylinders ⑱ until system is purged of air. See “Purging Hydraulic System” on page 19.

49. Bolt may be tightened to specs, See “Torque Values Chart” on page 30.
Outside Wing & Brace Bar

Refer to Figure 12

50. The h-brackets (1) are installed on to the bottom side of the inner wing frame (2) using 1 x 9 Gr. 8 hex bolt (3), and 1 top lock. Use 2 plates (4) on either side of the h-brackets (1) and use a 1\(\frac{1}{4}\) x 12\(\frac{1}{4}\) Gr. 8 hex bolt (5) and 1\(\frac{1}{4}\) top lock to secure the outside wing frame (6) to the inside wing fold bracket (7). A 1 x 12\(\frac{1}{4}\) Gr. 8 hex bolt (8), and 1 top lock will be used to install the rod end of the cylinder (9) into the h-bracket (1) after the hydraulic system is purged.

51. The small cylinder (10) attaches to the inside wing fold bracket (7) and the outside wing frame (6) using 1 x 3\(\frac{1}{8}\) clevis pins (11), and 1.5 x 1.00 x .075 washers and cotter pins.

52. Do not hook up rod end of cylinders (7) and (10) until system is purged of air. See "Purging Hydraulic System" on page 19.

53. Bolt may be tightened to specs, See "Torque Values Chart" on page 30.
Front Gang Assembly

The center and wing gang assemblies will install the same. The only difference is, that the gang assemblies and turnbuckles will be different from center to wings. Cylinder base end will be hooked to ear on center and wing frames. See machine layouts in appendix section for proper gang locations. See wing gang bar & fold assembly for complete parts breakdown. You will probably need to hook all hydraulics up, through See “Hydraulic Hose Hookup” on page 18 and charge systems before installing gang assemblies, See “Purging Hydraulic System” on page 19.

Refer to Figure 13

54. Position gang assemblies ① in correct location on floor or ground and carefully lower machine down to gang assemblies.

55. Install the gang pivot bolt ② through aligned tubes on gang bars and brace bars. Secure with 1 1/4 flat washers ③ (one on top and one on bottom), 1 1/4 slotted nut ④ (one on top and one on bottom) and two 3/16 x 2 cotter pins ⑤. Tighten bolts snug, torque to 350 to 400 ft-lb. Cotter pins may be bent over to secure.

56. Install the round tubes ⑥ (four on each gang bar) between bottom front plate ⑦ (slotted hole toward rear) and plate on brace bars. Install the 3/4 x 6 hex bolts ⑧, 3/4 lock washers and 3/4 nuts.

57. Install bracket ⑨ on bottom side of gang bar plate, secure with 5/8 x 3 1/2 hex bolts ⑩, 5/8 lock washers and 5/8 nuts.

58. Install either 586-444S turnbuckle assembly (center section) or 586-445S (wing sections) ⑪, adjustable end on ear on front of rear gang bars and fixed end on ear of front gang bars. Secure with 1 x 3 1/4 clevis pin ⑫, 1.5 x 1.00 x 0.075 machine washer ⑬ and 3/16 x 2 cotter pin ⑮.

59. Now the rod end of gang cylinders ⑭ may be hooked up with the 1 x 3 1/8 clevis pin, 1.5 x 1.00 x 0.075 machine washer ⑮ and 3/16 x 2 cotter pin ⑮.

60. Bolt may be tightened to specs, See “Torque Values Chart” on page 30 and all cotter pins may be bent.
Figure 13
Front Gang Assembly
Hydraulic Hoses

- The hydraulic hoses are routed and attached to the frame assemblies. They will also be fastened to correct center frame cylinders, valves, double block tees and hydraulic fittings. The hoses from each frame section will need to simply be connected at the bulkhead brackets. Be sure hose ends and fittings are clean before assembling hoses. Be sure 152-498D orifice is installed on rod end all four center fold cylinders between cylinder port and 811-063C elbow.

- Do not over tighten hoses as this could cause damage to valves. See “Hydraulic Connector ID” on page 31.

61. Fasten hoses to wings with bolts, holders and hose clamps (provided). Attach hose wraps on hoses to prevent hoses from dragging or getting pinched.

62. Also see Hydraulic Layouts in “Appendix Section” for all hose routing.

Attach Hose Clamps and Hose Wraps

Refer to Figure 14

63. When all the hoses are hooked up and tightened properly, put hose clamps on hoses as shown.

64. Install hose wraps on hoses as needed.

- Be sure and get hoses and light wiring harness fastened properly so they do not drag. Check to be sure there is enough slack in hinge area when folding machine the first time.

Refer to Figure 15

Depending on the number and size of the hydraulic hoses that you are routing you will need different bolt lengths to secure to the frame. All bolts are 5/₁₆” in diameter.

<table>
<thead>
<tr>
<th>Hose Holder Combos</th>
<th>Bolt Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>3/₈”</td>
<td>1”</td>
</tr>
<tr>
<td>1/₂”</td>
<td>1”</td>
</tr>
<tr>
<td>3/₈”</td>
<td>3/₈”</td>
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<tr>
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<tr>
<td>1/₂”</td>
<td>3/₈”</td>
</tr>
</tbody>
</table>

Figure 14
Hose Clamp Assembly

Figure 15
Hose Holder Bolts
Hydraulic Hose Hookup

65. Great Plains hydraulic hoses are color coded to help you hookup hoses to your tractor outlets. Hoses that go to the same remote valve are marked with the same color.

<table>
<thead>
<tr>
<th>Color</th>
<th>Hydraulic Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black</td>
<td>Lift (2 hoses)</td>
</tr>
<tr>
<td>Green</td>
<td>Fold (2 hoses)</td>
</tr>
<tr>
<td>Red</td>
<td>Gang Adjustment (2 hoses)</td>
</tr>
<tr>
<td>Yellow</td>
<td>Hydraulic Leveling (2 hoses Optional)</td>
</tr>
</tbody>
</table>

Refer to Figure 16

Hose Handles

66. To distinguish hoses on the same hydraulic circuit, refer to hose handles. The hose under an extended-cylinder symbol feeds a cylinder base end. The hose under a retracted-cylinder symbol feeds a cylinder rod end.

67. Once all hoses are tightened, hook hoses to tractor
Purging Hydraulic System

Refer to Figure 17

68. Charge the lift system first. Extend the lift cylinders (black handles) until the center section is fully raised. Remove the cylinder transport locks and store on lift straps. Raise and lower the lift system several times to purge air from system. Retract and extend the gang system (Red Handles) several times to purge air from system. Watch for leaks and retighten fittings if necessary.

69. You may now charge the fold system. Before charging the fold cylinders, make sure the rod end of the cylinders (model 4000 will have two fold cylinders on front on both sides of machine) are un-bolted or un-pinned and block is placed under cylinders as shown, so that when the rod is extended, it will clear the wing fold brackets. Extend the fold cylinders (green ends) completely and then close them. Extend and retract the cylinders several times to purge air from the system.

70. Now the rod end of fold cylinders may be hooked up to wing with the 1 x 3\(\frac{1}{8}\) usable pin, 1.5 x 1.0 x.075 machine washer and 3/16 x 2 cotter pin. Bend cotter pin over to secure.
Depth Stop & Angle Gauge

Refer to Figure 18

71. Slide depth stop tube ① from rear of machine under left wing stop through square hole on depth control bracket on center wing brace. Align rear holes over lever on torque tube, secure with 1/2 x 3 hex bolt ②, 1/2 top lock nut.

72. Fasten depth stop assembly ③ on top of depth stop tube with 1/2 x 2 1/2 hex bolts ④, 1/2 lock washers and nuts.

73. Attach angle gauge bracket assembly ⑤ to front of center frame with 1/2 x 3 1/32 x 6 u-bolts ⑥, 1/2 lock washers and 1/2 nuts.

74. Attach gauge link ⑦ to ear on front of center frame and gauge bracket assembly ⑤, secure with 3/8 x 1 1/4 hex bolts ⑧ and 3/8 top lock nuts.

75. Bolt may be tightened to specs, See “Torque Values Chart” on page 30.
Front Lights & SMV
Refer to Figure 19
See layout drawings in Appendix for proper light bracket placement. If machine is equipped with a rear attachment the rear light brackets will need to be mounted to the rear tube of the center drag frame. The SMV sign will be shipped in a bag and will need installed on the rear of the machine.

76. Remove u-bolts from light brackets. Install the RF/LR ① and LF/RR ② light brackets with the $\frac{1}{2} \times 3 \frac{1}{32} x 6$ u-bolts ③, $\frac{1}{2}$ lock washers and $\frac{1}{2}$ nuts.
77. Attach the SMV sign ④ to the rear of the smv bracket ⑤ with $\frac{1}{4} \times 3 \frac{3}{4}$ pan head screws ⑥, $\frac{1}{4}$ lock washers and $\frac{1}{4}$ nuts.
78. Tighten all bolts to specs, See “Torque Values Chart” on page 30.

Rear Lights
Refer to Figure 20
See layout drawings in Appendix for proper light bracket placement. If machine is not equipped with a rear attachment the rear light brackets will need to be mounted to the rear tube of the center frame with $\frac{1}{2} \times 3 \frac{1}{32} x 6$ u-bolts.

79. Remove u-bolts from light brackets. Install the RF/LR ① and LF/RR ② light brackets with the $\frac{1}{2} \times 3 \frac{1}{32} x 4$ u-bolts ③, $\frac{1}{2}$ lock washers and $\frac{1}{2}$ nuts.
80. Tighten all bolts to specs, See “Torque Values Chart” on page 30.
3500 Wing Fold Assist

Refer to Figure 21

1. Wings need to be folded up when installing the proximity sensor ④ to prevent damage to sensor and brackets. Be sure wing safety lock pins are installed.

81. Slide proximity mount bracket ① over hinge pin ② in orientation shown, secure with 1 lock nut ③. Tighten 1 lock nut ③ snug but do not torque.

82. Slide proximity sensor ④ through upper outside hole of proximity mount bracket ① from rear. Be sure there is a nut ⑤ on back side of bracket and secure with a nut ⑤ on front side. Route leads of proximity sensor ④ towards center of machine on front tube of center frame as shown.

83. Plug short leads of the fold assist harness ⑥, one end to the light harness lead w/valve ⑦ and the other end into the lead from the solenoid ⑧.

84. Route the rest of fold assist harness ⑥ as shown back to front tube of center frame and attach plugs to the proximity sensor ④ leads.

85. Be sure and get all wiring harnesses fastened up securely with hose wraps or clamps (if routed close to hydraulic hoses) or use cable ties.

Figure 21
Outer Wing Fold System
Proximity Sensor Adjustment

Refer to Figure 11

- Wings need to be folded up when adjusting the proximity sensor 1 to prevent damage to sensor and bracket. Be sure and adjust proximity sensors before unfolding. Be sure wing safety lock pins are installed.

86. Loosen nuts 2 (one on front and one on back side of sensor bracket, adjust the proximity sensor 1 to 1/8" to 1/4", from front of proximity sensor 3 to rear of wing tube 4 as shown.

87. Re-tighten nuts 2 to secure proximity sensor 1.

Figure 22
Priority Sensor Adjustment
Install Decals

Refer to Figure 23

The center brace bar decals will need installed in locations shown. Clean the area on which the decal is to be placed. Peel backing from decal. Press firmly on surface, being careful not to cause air bubbles under decal.

88. Install two, 838-615C amber decals (one each side).

89. Install one 838-611C hand crushing decal on front of brace bar (right side).

Refer to Figure 24

90. Install one, 848-266C bypass valve operating instruction decal on front of truss (left side).

91. Install one, 848-844C fold valve decal, on top of left, front truss, arrow facing towards two way fold valve, on bypass valve.
Rolling Harrow (optional)

It is very important to install the rolling harrow assembly in the order shown below and go to the rolling harrow placement drawing, see “Layout Section” of this manual for proper dimensions where it is marked xxx in drawing below. The rolling harrow bracket dimensions are coming off of rear, front tube of drag frame to front of plate of rolling harrow bracket. The ball joint bracket is dimensioned off of end of rolling spike tube to side of plate on ball joint bracket (dimensions in layout drawings may come off either end of tube). For complete parts breakdown see “Attachment Section” of Parts Manual.

Refer to Figure 25


93. Attach rolling harrow brackets in appropriate location with 5/8 x 3 1/2 x 4 1/2 u-bolts, secure with 5/8 lock washers and 5/8 nuts. Adjust the brackets to dimensions shown in layout drawings and torque u-bolts to 150 ft-lb.

94. Attach ball joint brackets and to rolling spike tubes with 5/8 x 3 1/2 x 4 1/2 u-bolts, secure with 5/8 lock washers and 5/8 nuts. Place left ball joint brackets in proper location from layout drawing and torque u-bolts to 150 ft-lb. Leave right ball joint bracket loose, as it may need move a little to bolt up to right rolling harrow bracket.

95. Carefully lower machine down or use fork lift (if available) to raise rolling harrow assemblies to attach rolling harrow brackets. Align ball joint brackets to rolling harrow assemblies, secure with 1 x 4 hex bolts and 1 nylon lock nut. Torque bolts to 645 ft-lb. Also torque the 5/8 x 3 1/2 x 4 1/2 u-bolts in right ball joint brackets to 150 ft-lb.

96. Check to see that all bolts have been tightened to specs, See ‘Torque Values Chart’ on page 30.

Figure 25
Rolling Harrow
Reel Following Rolling Harrow (optional)

It is very important to install the reel assembly in the order shown below and go to the rolling harrow placement drawing, see “Layout Section” of this manual for proper dimensions where it is marked xxx in drawing below. The reel arm assemblies 1 dimensions are coming off of rear tube of drag frame to side of plate of reel arm assemblies 1. The reel tube assemblies 3 are dimensioned off of end of reel tube to side of plate on reel arm assembly 1 (dimensions in layout drawings may come off either end of tube). For complete parts breakdown see “Attachment Section” of Parts Manual.

Refer to Figure 26

97. Install mounting reel arm assemblies 1 in position shown in reel following rolling harrow placement drawing with \( \frac{5}{8} \times 3\frac{1}{32} \times 4\frac{1}{2} \) u-bolts 2, \( \frac{5}{8} \) lock washers and \( \frac{5}{8} \) nuts. Torque u-bolts to 150ft-lb.

98. Attach reel tube assemblies 3 in direction shown in circle and place them in position shown (with arrow towards machine) with \( \frac{5}{8} \times 2\frac{17}{32} \times 3\frac{1}{2} \) u-bolts 4, secure with \( \frac{5}{8} \) lock washers and \( \frac{5}{8} \) nuts. Torque u-bolts to 150ft-lb.

99. Check to see that all bolts have been tightened to specs, See “Torque Values Chart” on page 30.
Install Rear Hitch (optional)

The rear tow hitch will be shipped with big components banded together and the hardware will be installed on hitch components. Carefully un-band the components. There are two different types of rear hitches, rear hitch extended or a-frame style. See appropriate mounting directions listed below.

Extended Rear Hitch

Refer to Figure 27

100. Attach middle of rear hitch arms ① to rear tube of drag frame with 5/8 x 3 1/32 x 4 1/2 u-bolts ②, 5/8 lock washers and 5/8 nuts. Attach front plates of rear hitch arms ① to rear tube of center frame with 3/4 x 5 1/32 x 4 1/2 u-bolts ③, 3/4 lock washers and 3/4 nuts.

101. Attach 46” cross arm ④ to bottom side of rear hitch truss plates with 5/8 x 3 1/32 x 4 1/2 u-bolts ②, secure with 5/8 lock washers and 5/8 nuts.

Do not tighten any bolts until every thing is installed.

102. The bolt on sleeve assembly with rigid or flex slide ⑤ may be fastened using 5/8 x 3 1/32 x 4 1/2 u-bolt ②, secure with 5/8 lock washers and 5/8 nuts.

103. If machine is equipped with rolling harrow only, attach rigid or flex slide ⑦ to rear tube of drag frame, with 5/8 x 3 1/32 x 4 1/2 u-bolts ②, secure with 5/8 lock washers and 5/8 nut.

104. Tighten all bolts to specs, See “Torque Values Chart” on page 30.
A-Frame Hitch

Refer to Figure 28

105. Attach rear mounting bar ① to rear of center frame with 3/4 x 2 bolts ②, 3/4 lock washers and 3/4 nuts.

106. Attach a-frame hitch ③ to rear of center frame with 5/8 x 4 1/32 x 4 1/4 u-bolts ④, 5/8 lock washers and 5/8 nuts.

107. Hitch will have either the flex slide assembly ⑤ or the rigid slide assembly ⑥. There will be a 3/4 x 1 1/2 hex bolt ⑦ and 3/4 jam nut in front hole of assembly to keep the slide assembly from sliding clear out.

108. If machine is equipped with optional rear hitch accessory kit may be installed as shown in “Parts Manual”.

109. Tighten all bolts to specs, See “Torque Values Chart” on page 30.

110. Route hoses and light harness along hitch and frame with hose clamps and hose wraps, provided.

Be sure hoses and light harness is fastened securely so they don’t drag or get pinched.

Rear Stand

Refer to Figure 29

NOTICE

If machine is equipped with a rear attachment, be sure you install the rear jack stand so machine doesn’t tip backwards when unhooking machine from tractor.

111. Attach the rear stand bracket ① to the center of, the rear tube of the drag frame with 5/8 x 3 1/32 x 4 1/2 u-bolts ②, 5/8 lock washers and 5/8 nuts.

112. Tighten u-bolts specs, See “Torque Values Chart” on page 30.

113. Slide the rear stand ③ through the rear stand bracket ①, secure with the 3/4 x 5 1/4 pin ④ and retainer.

114. Once the options are installed, fold the Turbo Max to check for clearance and interferences, also watch that hoses do not get pinched.

Double check that all bolts are tightened to specs, See “Torque Values Chart” on page 30. Consult the “Operator’s Manual”, for the first time field adjustments before going to the field.
Weight Package Assembly (Optional)

Refer to Figure 30

⚠️ CAUTION ⚠️

Lower machine until coulters are on ground and pressure is off leveling system.

- Up to 2 sets of weights (4 weights) may be installed in positions shown.

115. Start by removing the \( \frac{3}{4} \times 2 \) Gr. 8 bolts ① from level bar assembly.

116. Pivot level bar ② up so there will be clearance to set the 750 pound weight assemblies ③ into place.

117. Pivot level bar spring assembly ④ forward.

118. Carefully lower the 750 pound weight assemblies ④ (4 maximum) onto center frame trusses ⑤, two on front side of fold cylinders and two on rear side of fold cylinders.

119. Slide rear weights as far forward as possible and install weight box stops ⑥ on inside of trusses as close to weight as possible (rear weights), secure with \( \frac{1}{2} \times 4 \frac{1}{32} \times 5 \frac{1}{4} \) u-bolt ⑦, \( \frac{1}{2} \) lock washers and \( \frac{1}{2} \) nuts.

120. Torque bolts to 85 ft-lbs.

Refer to Figure 31

121. Pivot level bar ① and the level bar spring assembly ③ until holes in plates are aligned.

122. Re-install \( \frac{3}{4} \times 2 \) Gr. 8 bolts ①, secure with \( \frac{3}{4} \) lock washers and \( \frac{3}{4} \) nuts.

123. Torque \( \frac{5}{8} \times 2 \) Gr. 8 bolts ① to 375 ft-lbs to be sure bolts do not work loose and cause damage to machine.
### Appendix - Reference Information

#### Torque Values Chart

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- in-tpi = nominal thread diameter in inches-threads per inch
- N·m = newton-meters
- mm x pitch = nominal thread diameter in mm x thread pitch
- ft-lb = foot pounds

Torque tolerance + 0%, -15% of torquing values. Unless otherwise specified use torque values listed above.

Gang Bolt Torque 1 3/4"-5 850 Foot-pounds (165 lbs on 5’ cheater)
Rolling Harrow Spike Bolt 1 1/2"-6 650-750 Foot-pounds (175 lbs on 4’ cheater)
Wheel Bolt Torque Values 1/2"-20 (75-85 ft-lbs) 9/16"-18 (80-90 ft-lbs) 5/8"-18 (85-100 ft-lbs)
3/4"-16 (300-330ft-lbs)
Tire Inflation Chart

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<td>Transport/Center</td>
<td>440/55R18 Load 159A8/B Titan</td>
<td>73 psi (503 kPa)</td>
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Tire Warranty Information

All tires are warranted by the original manufacturer of the tire. Tire warranty information is found in the brochures included with your Operator’s and Parts Manuals or online at the manufacturer’s web sites listed below. For assistance or information, contact your nearest Authorized Farm Tire Retailer.

Manufacturer Web site
- Firestone www.firestoneag.com
- Gleason www.gleasonwheel.com
- Titan www.titan-intl.com
- Galaxy www.atgtire.com
- BKT www.bkt-tire.com

Hydraulic Connectors and Torque

Refer to Figure 32 (a hypothetical fitting)

Leave any protective caps in place until immediately prior to making a connection.

NPT - National Pipe Thread
Note tapered threads, no cone/flare, and no O-ring.

JIC - Joint Industry Conference (SAE J514)
Note straight threads ① and the 37° cone ③ on “M” fittings (or 37° flare on “F” fittings).

ORB - O-Ring Boss (SAE J514)
Note straight threads ⑤ and elastomer O-Ring ⑦.

Use no sealants (tape or liquid) on ORB fittings.

ORB fittings that need orientation, such as the ell depicted, also have a washer ⑧ and jam nut ⑨ ("adjustable thread port stud"). Back jam nut away from washer. Thread fitting into receptacle until O-Ring contacts seat. Unscrew fitting to desired orientation. Tighten jam nut to torque specification.

Fittings Torque Values

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Hydraulic Lift Layout
Hydraulic Lift Layout
Hydraulic Gang Layout
Hydraulic Gang Layout
4800TM Hydraulic Fold Layout

- "In" Port to Tee to Solenoid valve to check valve to 90° fitting over to the tee under Two-Way Valve
- "Reg 1" on Pressure Reducing Valve to Rear Bulkhead bracket, rear fitting, bottom ports of Double Block Tee for Center Cylinder Base End
- "Reg 2" on Pressure Reducing Valve to Front Bulkhead Bracket, Rear Fitting, to Outside Bulkhead Brackets, Rear Fittings, To Front and Rear Outside Wing Cylinders, Base End.
- Extend to Inline Filter to "In" Left side Rear
- Rod End of Front & Rear Outside Wing Cylinders
- Fold systems hoses will run on top of hose tray
- Top Hose on Center Frame Bulkhead brackets
- Relief Valve

From outside Center Bulkhead Bracket to Outside wing cylinders, base end.
4800TM Hydraulic Fold Layout

Retract to "T"
Left Side Front

"T" on Rear Pressure Reducing Valve to Two-Way Valve to Middle Tee Bulkhead Fitting to Front Tee Bulkhead Fitting to Top Ports on Double Tee Blocks, Rod End of All Fold Cylinders.

"In" Port to Tee to Solenoid to Check Valve, 45° fitting to Front Bulkhead Bracket, Front Fittings, to Wing Bulkhead Brackets, Front Fittings, to Inner wing cylinders.

Top of double tee block

Top of double tee block

Top Hose on Center Frame Bulkhead brackets

Fold system's hoses will run on top of hose tray

Rod End of Front & Rear Outside Wing Cylinders

From outside Center Bulkhead Bracket to Outside wing cylinders, base end.
Fold Hydraulic Layout Detailed

- Extend to inline filter to "In" Left Side Rear
- "In" to tee to solenoid to check valve to 90° fitting to hose over to tee under two-way valve
- Two-way valve to middle tee bulkhead fitting to front tee bulkhead fitting to top ports on double tee blocks to rod end of All fold cylinders.
- "Reg 1" on pressure reducing valve to rear bulkhead bracket, front fitting, bottom front & rear ports of double tee tee for center cylinder, base end.
- "Reg 2" port on pressure reducing valve, to front bulkhead bracket, rear fitting, to outside bulkhead brackets, rear fittings, to front and rear outside wing cylinders, base ends.
- "In" port to tee to solenoid to check valve, 45° fitting to front bulkhead bracket, front fitting, to wing bulkhead brackets, front fittings, to inner wing cylinders.
- Top hose on center frame bulkhead brackets.
- Rod end center cylinder
- Base end center cylinder
- Relief Valve
- Top of double tee block
- Retract to "T" Left Side Front
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